



Document	ISO Datasheet
Description	POM
Grade	DAFNELAN LR9 P03/E
Code	
Application	Injection moulding

15% glass fibers polyoxymethylene homopolymer. Medium viscosity. Low warpage.

Properties	Method	Unit	Value
Physical			
Melt Flow Rate (190°C - 2,16 Kg)	ISO 1133	g/10'	8
Density at 23°C	ISO 1183	g/cm ³	1,50
Mould Shrinkage (%)	INTERNAL	%	1,10-1,14
Water absorption	ISO 62	%	<0,7
Thermal			
Vicat A50	ISO 306	°C	170
Vicat B50	ISO 306	°C	150
Ball Pressure Test	IEC 60695-10-2	°C	145
HDT, A (1.80 MPa)	ISO 75/Af	°C	120
HDT, B (0.45 MPa)	ISO 75/Af	°C	162
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	4200
Flexural strenght (23°C - 2 mm/min)	ISO 178	MPa	92
Tensile Modulus (23°C - 1 mm/min)	ISO 527-2	MPa	4100
Tensile stress at yield (23°C-50 mm/min)	ISO 527-2	MPa	55
Tensile elong. at break (23°C-50 mm/min)	ISO 527-2	%	10
Rockwell hardness (M scale)	ISO 2039-2		75
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	5,0
Charpy notched impact strength (23°C)	ISO 179/1eA	KJ/m ²	5,0
Charpy unnotched impact strength (23°C)	ISO 179/1eU	KJ/m ²	40
Flammability			
Glow Wire Flammability Index GWFI (1,0 mm)	IEC 60695-2-12	°C	550
Glow Wire Flammability Index GWFI (2,0 mm)	IEC 60695-2-12	°C	550

Flammability class (1,6 mm)	UL94		HB
Flammability class (3,2 mm)	UL94		HB
Electrical			
Comparative tracking index CTI	IEC 60112	V	600
Processing Conditions			
Melt Temperature Range	ISO 294	°C	200-220
Mold Temperature Range	ISO 294	°C	70-90
Injection Velocity	ISO 294		MEDIUM
Drying Temperature		°C	80
Drying Time		Hour	2
Regulations compliance			
RoHS compliance status:	COMPLIANT		
EN71:			
UL listed file n°:			
Water contact approvals.			
Food contact status:			

§ Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 4.0 x 10.0 x 170 mm sample.

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