



Document	ISO Datasheet
Description	POM
Grade	DAFNELAN LR2
Code	
Application	Injection moulding

Unfilled polyoxymethylene homopolymer. High viscosity.

Properties	Method	Unit	Value
Physical			
Melt Flow Rate (190°C - 2,16 Kg)	ISO 1133	g/10'	2
Density at 23°C	ISO 1183	g/cm ³	1,42
Mould Shrinkage (%)	INTERNAL	%	1,8-2,2
Water absorption	ISO 62	%	0,20
Thermal			
Vicat B50	ISO 306	°C	160
Ball Pressure Test	IEC 60695-10-2	°C	145
HDT, A (1.80 MPa)	ISO 75/Af	°C	100
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	2700
Tensile stress at yield (23°C-50 mm/min)	ISO 527-2	MPa	70
Tensile elong. at break (23°C-50 mm/min)	ISO 527-2	%	60
Rockwell hardness (M scale)	ISO 2039-2		75
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	15
Charpy notched impact strength (23°C)	ISO 179/1eA	KJ/m ²	15
Charpy unnotched impact strength (23°C)	ISO 179/1eU	KJ/m ²	NB
Flammability			
Flammability class (1,6 mm)	UL94		HB
Processing Conditions			
Melt Temperature Range	ISO 294	°C	200-220
Mold Temperature Range	ISO 294	°C	70-90
Injection Velocity	ISO 294		MEDIUM
Drying Temperature		°C	80

Drying Time	Hour	2
Regulations compliance		
RoHS compliance status:	COMPLIANT	
EN71:		
UL listed file n°:		
Water contact approvals.		
Food contact status:		

§ Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 4.0 x 10.0 x 170 mm sample.

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