



Document	ISO Datasheet
Description	PC
Grade	A 10 60 GF10 V0
Code	
Application	Injection moulding

10% glass fiber reinforced polycarbonate. Flame retardant grade.

Properties	Method	Unit	Value
Physical			
Melt Flow Rate (300°C - 1,20 Kg)	ISO 1133	g/10'	10
Density at 23°C	ISO 1183	g/cm3	1,26-1,30
Mould Shrinkage (%)	INTERNAL	%	0,3
Filler Content (1h/600°C)	ISO 3451-1	%	10
Thermal			
Vicat B50	ISO 306	°C	145
Ball Pressure Test	IEC 60695-10-2	°C	125
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	3400
Tensile stress at yield (23°C-50 mm/min)	ISO 527-2	MPa	45
Tensile elong. at yield (23°C-50 mm/min)	ISO 527-2	%	5,0
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	7
Flammability Class			
Glow Wire Flammability Index GWFI (3,0 mm)	IEC 60695-2-12	°C	960
Flammability class (1,6 mm)	UL94		V0
Processing Conditions			
Melt Temperature Range	ISO 294	°C	270-300
Mold Temperature Range	ISO 294	°C	80-100
Injection Velocity	ISO 294		HIGH
Drying Temperature		°C	100-120
Drying Time		Hour	3
Regulations compliance			
RoHS compliance status	COMPLIANT		
EN71			

UL listed file n°

QMFZ2.E220931

Water contact approvals

Food contact status

[§] Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 3.0 x 12.7 x 127 mm sample.

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Sirmax s.p.a.

E.A.R. N° 91334
P.IVA 00168180248
sirmax@sirmax.com

Group Headquarter:

Viale dell'Artigianato, 42
35013 Cittadella (PD) – Italy
Tel. +39 049 9441111 – Fax +39 049 9441112