



Document	ISO Datasheet
Description	ABS
Grade	A 10 150 HT
Code	
Application	Injection moulding

Unfilled ABS resin. Heat resistant.

Properties	Method	Unit	Value
Physical			
Melt Flow Rate (220°C - 10,00 Kg)	ISO 1133	g/10'	10
Density at 23°C	ISO 1183	g/cm3	1,05
Thermal			
Vicat B50	ISO 306	°C	105
HDT, A (1.80 MPa)	ISO 75/Af	°C	95
HDT, B (0.45 MPa)	ISO 75/Af	°C	100
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	2500
Flexural strenght (23°C - 2 mm/min)	ISO 178	MPa	75
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	12
Charpy notched impact strength (23°C)	ISO 179/1eA	KJ/m ²	12
Flammability Class			
Flammability class (1,6 mm)	UL94		HB
Processing Conditions			
Melt Temperature Range	ISO 294	°C	220-250
Mold Temperature Range	ISO 294	°C	60-80
Injection Velocity	ISO 294		HIGH
Drying Temperature		°C	70-80
Drying Time		Hour	0,5-2
Regulations compliance			
RoHS compliance status	COMPLIANT		
EN71			
UL listed file n°			
Water contact approvals			

Food contact status

[§] Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 3.0 x 12.7 x 127 mm sample.

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Sirmax s.p.a.

E.A.R. N° 91334
P.IVA 00168180248
sirmax@sirmax.com

Group Headquarter:

Viale dell'Artigianato, 42
35013 Cittadella (PD) – Italy
Tel. +39 049 9441111 – Fax +39 049 9441112