



Document	ISO Datasheet
Description	PP GF 30
Grade	ISOGLASS K 30 CGF X NA
Code	
Application	Injection Moulding

30% glass fiber filled copolymer polypropylene. Natural colour.

Properties	Method	Unit	Value
Physical			
Melt flow rate (230°C - 2,16 Kg)	ISO 1133	g/10'	8
Density at 23°C	ISO 1183	g/cm ³	1,14
Mould Shrinkage (%)	INTERNAL	%	0,5
Filler Content (1h/600°C)	ISO 3451-1	%	30
Thermal			
Vicat B50	ISO 306	°C	6
HDT, A (1.80 MPa)	ISO 75/Ae	°C	153
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	3800
Tensile stress at yield (23°C-5 mm/min)	ISO 527-2	MPa	78
Tensile stress at break (23°C-5 mm/min)	ISO 527-2	MPa	78
Tensile elong. at break (23°C-5 mm/min)	ISO 527-2	%	5,0
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	17
Flammability Class			
Flammability class (3,0 mm)	UL94		HB
Regulations compliance			
RoHS compliance status:	COMPLIANT		
EN71:			
UL listed file n°:			
Water contact approvals.			
Food contact status:			

[§] Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 3.0 x 12.7 x 127 mm sample.

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Sirmax s.p.a.

E.A.R. N° 91334
P.IVA 00168180248
sirmax@sirmax.com

Group Headquarter:

Viale dell'Artigianato, 42
35013 Cittadella (PD) – Italy
Tel. +39 049 9441111 – Fax +39 049 9441112