



Document	ISO Datasheet
Description	PP GF 20
Grade	ISOGLASS H 20 CGF X
Code	
Application	Injection moulding

20% glass fiber reinforced homopolymer polypropylene.

Properties	Method	Unit	Value
Physical			
Melt flow rate (230°C - 2,16 Kg)	ISO 1133	g/10'	8
Density at 23°C	ISO 1183	g/cm ³	1,05
Mould Shrinkage (%)	INTERNAL	%	0,4 – 0,6
Filler Content (1h/600°C)	ISO 3451-1	%	20
Thermal			
Vicat B50	ISO 306	°C	130
HDT, A (1.80 MPa)	ISO 75/Ae	°C	145
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	3800
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	8
Flammability Class			
Flammability class (0,8/1,5 mm)	UL94		HB
Regulations compliance			
RoHS compliance status:	COMPLIANT		
EN71:			
UL listed file n°:			
Water contact approvals.			
Food contact status:			

§ Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 3.0 x 12.7 x 127 mm sample.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

Sirmax s.p.a.
E.A.R. N° 91334
P.IVA 00168180248
sirmax@sirmax.com

Group Headquarter:
Viale dell'Artigianato, 42
35013 Cittadella (PD) – Italy
Tel. +39 049 9441111 – Fax +39 049 9441112

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