



Document	ISO Datasheet
Description	PA 6 GF30
Grade	ISONYL A 6 GF30 ST2
Code	
Application	INTERIOR - ARMREST SUPPORT/ SAW BLADE FRAME

30% glass fiber reinforced Polyamide 6, impact modified.

Properties	Method	Unit	Value
Physical			
Density at 23°C	ISO 1183	g/cm ³	1,33
Mould Shrinkage (%)	INTERNAL	%	0,4
Thermal			
Vicat B50	ISO 306	°C	205
HDT, A (1.80 MPa)	ISO 75/Ae	°C	195
Mechanical at 23 °C			
Flexural Modulus (23°C - 2 mm/min)	ISO 178	MPa	7500
Tensile stress at yield (23°C-5 mm/min)	ISO 527-2	MPa	130
Izod notched impact strength (23°C) ISO	ISO 180/1A	KJ/m ²	17
Flammability Class			
Flammability class (3,0 mm)	UL94		HB
Processing Conditions			
Melt Temperature Range	ISO 294	°C	230-260
Mold Temperature Range	ISO 294	°C	60-80
Injection Velocity	ISO 294		MEDIUM
Drying Temperature		°C	80-100
Drying Time		Hour	3
Regulations compliance			
RoHS compliance status	COMPLIANT		
EN71			

Sirmax s.p.a.

E.A.R. N° 91334

P.IVA 00168180248

Fax +39 049 9441112

Group Headquarter:

Viale dell'Artigianato, 42

35013 Cittadella (PD) – Italy sirmax@sirmax.com

Tel. +39 049 9441111 –



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Revision number/date:

Water contact approvals

Food contact status

[§] Moulding shrinkage is not an intrinsic property of plastics. It also depends on moulding parameters. The values reported have been calculated in the direction parallel to the flow in a 3.0 x 12.7 x 127 mm sample.

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P.IVA 00168180248
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Group Headquarter: E.A.R. N° 91334 Viale
dell'Artigianato, 42
35013 Cittadella (PD) – Italy sirmax@sirmax.com Tel. +39 049 9441111 –

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GROUP