



Document	ASTM Datasheet
Description	TPS-(SBS)
Grade	311/321A45-XXX-YYY-F2
Application	Injection Moulding/Extrusion

Properties	Method	Unit	Value
<b>Physical</b>			
Density at 23°C	ASTM D792	g/cm3	1,00
<b>Mechanical at 23 °C</b>			
Hardness 3"	ASTM D2240	Shore A	45
Tensile strenght at break	ASTM D412/C	MPa	3,3
Elongation at break	ASTM D412/C	%	>800
100% Modulus	ASTM D412/C	MPa	0,9
Tear strenght	ASTM D624/C	N/mm	19
<b>Processing Conditions</b>			
Melt Temperature Range	°C	160-170-180	
Nozzle	°C	185	
Mold Temperature Range	°C	20-40	
Drying Temperature	°C	Not necessary	
Drying Time	Hour	Not necessary	
<b>Regulations compliance</b>			
RoHS compliance status:	COMPLIANT		
<b>Shelf life</b>			
1 year from production date			

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### **Sirmax s.p.a.**

E.A.R. N° 91334  
P.IVA 00168180248  
sirmax@sirmax.com

### **Group Headquarter:**

Viale dell'Artigianato, 42  
35013 Cittadella (PD) – Italy  
Tel. +39 049 9441111 – Fax +39 049 9441112